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## **Control Charts Roadmap**



Chart

I-MR

Chart

- center line on the same side of the center line
- 6. Four out of five points in a row at least one standard deviation from the center line on the same side of the center line
- 7. Fifteen points in a row within one standard deviation from the center line on either side of the center line
- 8. Eight points in a row beyond one standard deviation from the center line on either side of the center line